

	Z+	F(x/y)	F(z)	Estcam estimate (s)	Repetier Host estimate (s)	Real Time (s)	Delta	Time gained
#01	0.5mm	20mm/s	3mm/s	267	155	166	38%	9%
#02	0.5mm	30mm/s	3mm/s	231	114	135	42%	-11%
#03	0.5mm	40mm/s	3mm/s	214	98	125	42%	-18%
#04	1.0mm	20mm/s	3mm/s	154	101	99	36%	-35%
#05	1.0mm	30mm/s	3mm/s	129	82	84	35%	-45%
#06	1.0mm	40mm/s	3mm/s	117	74	79	32%	-48%
ref.	1.0mm	8mm/s	3mm/s	241	187	152	37%	0%

